



# METALPLUS R

## SERIES

Range of inks formulated with fine metallic pigments that offer high coverage, excellent shine, and colour purity in printing, providing a striking metallic effect.

### Printing behaviour

- Suitable for printing on cardboard and paper, both coated and uncoated.
- It is recommended a dosage of 1.5 - 2 g/m<sup>2</sup>.
- High pigmented.
- Smooth texture that facilitates colour blending.

### Recommendations

- It is recommended to work at pH 5.0 - 5.5.
- **Cleaning:** for long stops, it is recommended to clean the battery and apply an anti-skin drying spray in the ink duct.
- **Storage:** store at temperatures between 20-25 °C. Avoid the direct exposure to light and heat sources. Once the can has been opened, it is recommended to add an anti-skin drier layer in order to avoid the skin appearance. A well-conditioned and clean work environment ease the good behaviour of all the components during the printing process. **METALPLUS R** has a shelf life of 12 months from the date of manufacture.

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## Technical data

		LIGHT (IWS)	ALCOHOL	NITRO	ALKALI	GLOSS
		Fastness properties in accordance with ISO 12040 and ISO 2836				Micro-Tri-Gloss, 60°
C000000040	PANTONE® 871 GOLD	8	+	+	-	≥ 50
C000000027	PANTONE® 872 GOLD	8	+	+	-	≥ 50
C000000039	PANTONE® 873 GOLD	8	+	+	-	≥ 50
C000000083	PANTONE® 874 GOLD	8	+	+	-	≥ 50
C000000029	PANTONE® 875 GOLD	8	+	+	-	≥ 50
C000000030	PANTONE® 876 GOLD	8	+	+	-	≥ 50
C000000032	PANTONE® 877 SILVER	8	+	+	+	≥ 100

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